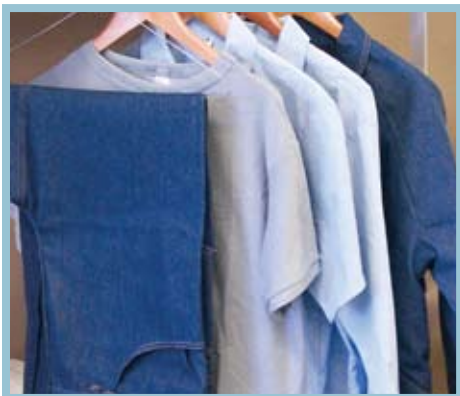


# clothing & textiles



*"Our exclusive guarantee is your assurance that all purchases from Iowa Prison Industries will last a long time and serve you in a manner you have a right to expect. If there are any problems with the quality of the materials or workmanship, we will adjust, repair or replace to YOUR satisfaction."*

*--Roger L. Baysden, Director IPI*

**NEW at IPI:  
Embroidery  
Services!**

*See page 7 for details!*



**Iowa Prison Industries**

A Division of The Department of Corrections  
800-670-4537 • [www.iaprisonind.com](http://www.iaprisonind.com)

**"Your State Owned Store"**

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The new jeans production shop at the women's correctional facility teaches females valuable sewing skills that are readily transferable to the private sector.



Denim jackets are manufactured in production lines at Iowa State Penitentiary in Fort Madison, with each station sewing a portion of the final product. Shown above, the front station sews in jacket liners while the two stations in the back attach the jacket pockets.

## Miscellany

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## 7 The Textiles Operation

Iowa Prison Industries' textiles operation consists of two shops, one located at the Iowa State Penitentiary in Fort Madison and a second at the Iowa Correctional Institution for Women in Mitchellville.

The original textiles shop, housed at the John Bennett Correctional Center at ISP, has been in operation since 1992. The textiles operation typically employs about forty inmate offenders. This shop produces all of IPI's clothing and textiles except jeans. IPI's embroidery operation is also housed within the Textiles Shop.

The textiles shop at Mitchellville focuses exclusively on jeans production to meet the needs of Iowa's institutions. Since opening in February of 2007, the jeans shop has nearly doubled in physical size, inmate employment and production capabilities.

The shops consist of various types of textiles machinery, allowing its inmate employees to learn valuable skills that will transfer to society upon their release.

For current prices, color swatches, new or revised products and ordering information, please see the additional literature located in the inside front cover or visit our web site at <http://www.iaprisonind.com>.



## Denim Jeans

### Standard Features:

- 14 oz., preshrunk 100% denim
- Zipper and snap closure
- Front: 2 swing pockets with double-needle lock hem
- Back: 2 patch pockets hemmed and attached with double-needle lock stitch
- All seams five thread safety stitched
- Center leg seam has a double-needle lock stitch cover stitch
- All pressure points bar tacked for strength

### Options:

- Custom sizes available



Sizes Available: 28" – 66" waist, 30" – 36" inseam

Colors Available: Blue Denim only

Order No: FJEAN##\*\* (# = waist size, \*\* = inseam length)

## Jumpsuits

### Standard Features:

- 65% polyester/35% cotton blend twill domestic material
- Short sleeves
- Snap closure front
- Left chest pocket and right back pocket
- Three chain loops
- All seams five-thread safety stitched and bar tacked at stress points
- Sleeves and legs lock-stitch hemmed

### Options:

- Customize number of pockets, chain loops and location



Sizes Available: Small – 8XL, 32" inseam

Colors Available: Orange (standard), other colors available upon request

Order No: FJUMPSUITORG\*\* (\*\* = size)

## Scrub Tops

### Standard Features:

- 7 oz., 65% polyester/35% cotton blend material
- Round neck, slip-on style
- Left chest pocket
- Lock stitched and bar tacked bias tape banding at neck
- Raglan style sleeve
- Tail and sleeves lock-stitch hemmed
- All seams five-thread safety stitched

### Options:

- Available for purchase individually or in sets
- Customize number of pockets, chain loops and location
- Quantity discounts available



Sizes Available: Small – 6XL

Colors Available: Gray (standard), other colors available upon request

Order #: FSCRUBSHGRY\*\* (\*\* = size)

## Scrub Pants

### Standard Features:

- 7 oz., 65% polyester/35% cotton blend material
- Slip-on style with elastic waist and mock fly
- Right back pocket
- Three chain loops lock stitched and bar tacked at stress points
- 1.5" elastic, four needle chain stitched
- Legs lock-stitch hemmed
- All seams five-thread safety stitched

### Options:

- Available for purchase individually or in sets
- Customize number of pockets, chain loops and location
- Quantity discounts available



Sizes Available: Small – 6XL

Colors Available: Gray (standard), other colors available upon request

Order #: FSCRUBSHGRY\*\* (\*\* = size)

## Chambray Shirts



### Standard Features:

- 3.6 oz., 50% cotton/50% polyester blend domestic material
- Non-woven pella material collar facing
- Button closure front
- 2 chest pockets lock stitched and bar tacked at stress points
- All seams five-thread safety stitched
- Sleeves and tail lock-stitch hemmed and bar tacked at stitched end

### Options:

- Short sleeve or long sleeve styles
- Quantity discounts available



Sizes Available: 14 – 36

Colors Available: Blue Chambray only

Order No: FSHIRTSS## or FSHIRTLS## (# = size)

# inmate apparel

## Denim Jackets



### Standard Features:

- 14 oz., preshrunk 100% cotton denim
- Snap front closure
- Two side pockets double-needle lock-stitch hemmed, bar tacked at stress points
- All seams five-thread safety stitched

### Options:

- Lining produced with three layers of material (nylon tricot face, .125" foam and non-woven spun-bonded backing) with a 2" quilted diamond pattern
- Embroidered name tag with hook to hang
- Quantity discounts available

Sizes Available: Unlined: Small – 5XL; Lined: 36" – 72" chest  
Colors Available: Blue Denim only  
Order No: Unlined: FDENIMJACKETWO\*\* (\*\* = size);  
Lined: FDENIMJACKET## (## = size)



## T-Shirts

### Standard Features:

- 4.3 oz., 50% cotton/50% polyester tube domestic material
- Crew neck rib collar
- All seams and hems four-thread surge stitched



Sizes Available: Small – 5XL  
Colors Available: White only  
Order No: FTSHIRT\*\* (\*\* = size)

## Boxer Shorts

### Standard Features:

- 3 – 4 oz., 50% cotton/50% polyester blend material
- All-around, 1.5" elastic waistband
- Full-cut style
- Fly front bar tacked at stress points
- Legs double-needle lock-stitch hemmed



Sizes Available: Small – 6XL  
Colors Available: White only  
Order No: FBOXER\*\* (\*\* = size)

## Tube Socks

### Standard Features:

- 23 oz. per dozen, 85% cotton/13% polyester/2% rubber elastic



Sizes Available: One size fits all  
Colors Available: White only  
Order No: FSOCK

## Crew Socks

### Standard Features:

- 30 oz. per dozen, 80% cotton/18% polyester/2% rubber elastic
- Reinforced heel and toe

### Options:

- Quantity discounts available



Sizes Available: One size fits all  
Colors Available: White with gray heel & toe only  
Order No: FSOCKREINF

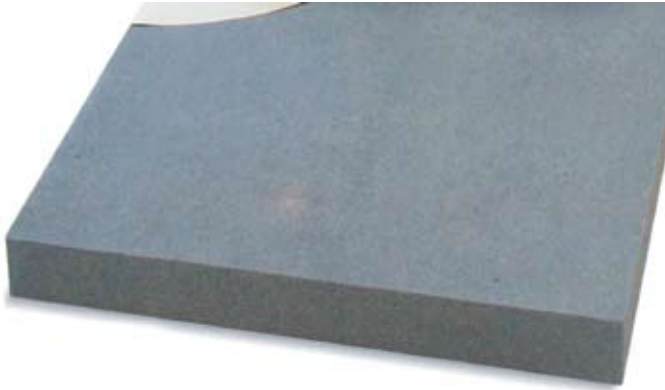
## Neoprene Foam Mattress Cores

### Standard Features:

- CR SAFEGUARD neoprene foam retains shape with minimum thickness loss
- Easily searchable for contraband
- Excellent flammability characteristics, meeting Federal Standard 191 and California Standard 119

### Options:

- Choose 3" or 4" thick mattresses
- Quantity discounts available



## How To Order Mattresses:

### 1. Choose mattress core style & thickness:

- Neoprene Foam (3" or 4" thick)
- Densified Polyester (8oz, 4" thick, 10oz, 4" thick or 12oz, 4.5" thick)

### 2. Determine mattress size:

- 24", 27", 30" or 36" wide
- 72", 74", 75" or 80" long

### 3. Choose mattress cover:

- Security-View (clear)
- Vinyl (camel color)

## Densified Polyester Mattress Cores

### Standard Features:

- Lightweight mattresses are easy to handle, move and search
- Economically priced
- Excellent flammability characteristics, meeting or exceeding California TB 117, 121, 129 & 131 and CFR 1633

### Options:

- Choose the weight/thickness for your budget:
  - 8 oz. core, 4" thick
  - 10 oz. core, 4" thick
  - 12 oz. core, 4.5" thick
- Integrated pillow
- Quantity discounts available



## Vinyl Mattress Covers

### Standard Features:

- Produced with flame resistant, 10.5 oz., vinyl mattress ticking with nylon reinforcement
- Antimicrobial and antifungal

### Options:

- Available with sewn, glued, zippered or Velcro ends
- Available as replacement covers for existing mattresses; choose zippered or Velcro ends



## Security-View Mattress Covers

### Standard Features:

- 24 mil heavy-duty PVC vinyl mattress cover is "window clear" to hinder contraband concealment
- Easily searchable for contraband
- Fire retardant, meeting California TB 121
- Mildew resistant, anti-bacterial & waterproof for durability and ease of cleaning
- 100% Made in the USA

### Options:

- Available to purchase as replacement covers for existing mattresses

**Clear vinyl makes searching for contraband safer  
& quicker than conventional vinyl mattress covers... saving  
your facility time & money!**



# bed & bath

## Bath Towels

### Standard Features:

- 5.5 lb. per dozen, 86% cotton/14% polyester blend material
- Ends double-folded with lock-stitched hem, bar tacked at stress points

### Options:

- Choose domestic or import material

Sizes Available: 20" x 40"

Colors Available: White only

Order No: FTOWEL2040D (domestic) or FTOWEL2040 (import)



## Hand Towels

### Standard Features:

- 2.75 lb. per dozen, 100% cotton material



Sizes Available: 16" x 27"

Colors Available: White only

Order No: FTOWELHAND

## Washcloths

### Standard Features:

- 1 lb. per dozen, 86% cotton/14% polyester blend domestic material
- All sides over-edged with three-spread surge seam



Sizes Available: 12" x 12"

Colors Available: White only

Order No: FTOWELWASHCLOTH

## Pillows

### Standard Features:

- Shredded CR SAFGUARD neoprene foam filling
- Approximate finished weight of 3.5 lbs.
- Excellent flammability characteristics, foam core meets Federal Standard 191 and has radiant test flame-spread of 25
- Pillow cover produced with flame resistant, 10.5 oz., vinyl mattress ticking with nylon reinforcement

### Options:

- Quantity discounts available



Sizes Available: 18" x 27"

Colors Available: Camel only

Order No: FMATRESSPILLOW

## Diapers / Soakers

### Standard Features:

- 4 oz., 100% bleached white cotton flannel material
- Two layers of material stitched together with three-thread surge seam and diagonal lock stitch bar tacked at stitched ends



Sizes Available: 35" x 35"

Colors Available: White only

Order No: FDIAPER



## Polyester Blankets

### Standard Features:

- 100% non-woven polyester material
- Whip-stitched edges
- Weighs 2 pounds
- Meets CS-191-53 Class I, ASTM D4151 Class I and FF 4-72 Pass fire test methods

### Options:

- Quantity discounts available



Sizes Available: 66" x 90"  
Colors Available: Camel only  
Order No: FBLANKETPOLY

## Wool Blankets

### Standard Features:

- 16 oz., soft 62's grade wool, 80% wool/20% synthetic blend material
- All edges 3-thread surge seamed
- Meets fire retardant pass codes FFF ACTFR 1610.4 and FFA-25-853P

### Options:

- Quantity discounts available



Sizes Available: 66" x 90"  
Colors Available: Heather Grey only  
Order No: FBLANKETWOOL

## Thermal Blankets

### Standard Features:

- 100% cotton peroxide bleached material
- Leno weave
- Weighs 2.5 pounds



Sizes Available: 66" x 90"  
Colors Available: White only  
Order No: FBLANKETTHERMAL

## Modacrylic Blankets

### Standard Features:

- 100% modacrylic polyester material
- Weighs 9 ounces per sq yard
- Meets NFPA code 701 for flame retardancy



Sizes Available: 62" x 90"  
Colors Available: Navy Blue only  
Order No: FBLANKETACRYLIC

## Pillowcases

### Standard Features:

- 3.4 oz., 50% cotton/50% polyester blend bleached white domestic material
- 2" hem
- Five-thread safety stitched
- Ends double-needle lock-stitch hemmed



Sizes Available: 20" x 31"  
Colors Available: White only  
Order No: FPILLOWCASE

## Sheets

### Standard Features:

- 3.4 oz., 50% cotton/50% polyester blend bleached white domestic material
- 1" hem
- Ends double-needle lock-stitch hemmed, bar tacked at stress points



Sizes Available: 66" x 108"  
Colors Available: White only  
Order No: FSHEET

# dietary apparel

## Scrub Tops

### Standard Features:

- 7 oz., 65% polyester/35% cotton blend material
- Round neck, slip-on style
- Lock stitched and bar tacked bias tape banding at neck
- Raglan style sleeve
- Tail and sleeves double-needle lock-stitch hemmed
- All seams five-thread safety stitched

### Options:

- Purchase individually or in sets
- Pockets available
- Quantity discounts available



Sizes Available: Small – 5XL  
Colors Available: White only  
Order No: FSCRUBSHWH\*\* (\*\* = size)

## Scrub Pants

### Standard Features:

- 7 oz., 65% polyester/35% cotton blend material
- Slip-on style with elastic waist and mock fly
- 1.5" elastic attached with four needle chain stitch
- Legs double-needle lock-stitch hemmed
- All seams five-thread safety stitched

### Options:

- Purchase individually or in sets
- Pockets available
- Quantity discounts available



Sizes Available: Small – 5XL  
Colors Available: White only  
Order No: FSCRUBPTWH\*\* (\*\* = size)

## Smocks

### Standard Features:

- 8 oz., 100% cotton duck material
- V-neck style
- Two-section waist pocket, lock stitched
- Side ties, bar tacked at stress points
- All edges double-needle lock-stitch hemmed



Sizes Available: Regular and XL  
Colors Available: White only  
Order No: FSMOCKWHTL, FSMOCKWHTXL

## Aprons

### Standard Features:

- 8 oz., 100% cotton duck material
- Overhead neckband
- Center chest pocket lock stitched and bar tacked at stress points
- Extra long side ties, bar tacked at stress points
- All edges double-needle lock-stitch hemmed



Sizes Available: One size fits all  
Colors Available: White only  
Order No: FAPRON



## Denim Laundry Bags

### Standard Features:

- 65% cotton/35% polyester blend twill material
- Draw string closure

### Options:

- Custom sizes available



Sizes Available: 24" x 36"  
Colors Available: Blue Denim only  
Order No: FLAUNDRYBAGDENIM

## Safety Vests

### Standard Features:

- Orange nylon mesh-style material, #6700 fire retardant
- Three 2" horizontal fluorescent stripes on front and back for safety
- Edges trimmed with 50% cotton/50% polyester blend bias tape, lock stitched and bar tacked at stress points

### Options:

- Quantity discounts available



Sizes Available: One size fits all  
Colors Available: Orange only  
Order No: FSAFETYVEST

## Safety Flags

### Standard Features:

- Heavy-duty orange nylon mesh-style material
- Edges trimmed with heavy-duty bias tape, lock stitched and bar tacked at stress points
- 2" rod pocket

### Options:

- Quantity discounts available



Sizes Available: 18" x 18"  
Colors Available: Orange Fluorescent Mesh only  
Order No: FFLAG

## Embroidery Services

**NEW!**

Iowa Prison Industries can embroider text or logos on any item in this Clothing & Textiles Catalog. Please consult with your sales representative for pricing.

See the Office & School Apparel Catalog for more clothing items appropriate for staff. Clothing available includes:

- Knit Shirts
- Woven Shirts
- T-Shirts
- Activewear
- Headwear
- Fleece
- Outerwear



A variety of accessories such as briefcases, tote bags and backpacks are also available.



**For more information, visit our website at <http://www.iaprisonind.com> or contact your sales representative.**

# about IPI

## What is IPI?

Iowa Prison Industries (IPI) is the work arm of the Iowa Department of Corrections, employing inmates throughout the State of Iowa in manufacturing, farming and private sector work programs. Each business is 100% self-funding and, since 1996, has returned over \$10 million in revenue to the General Fund for education, taxes, family support and room and board.

At Iowa Prison Industries, we believe the cornerstone of an adult's life is *work*. Thus, IPI seeks to offer work vocations that will allow our offenders to learn skills in our nineteen businesses that are transferable to the streets upon release. We begin the training process of each inmate we employ by requiring them to apply for the job they desire. Moreover, they must demonstrate their willingness to build products that they are proud of. Each offender is evaluated on craftsmanship, timeliness and attitude, assuring our customers that only the highest quality products are delivered day in and day out.

No sale is ever final with Iowa Prison Industries. Our

products must meet your expectations, not ours. You will find doing business with IPI a pleasure; after all, you own the store.



IPI strives to supply its plants with the current equipment used in private industry to enable our inmate employees to have marketable job skills upon return to society. Offenders working in the textiles operations learn to run a variety of equipment, such as the safety stitch machine above.

## Testimonials

Iowa State Penitentiary: Mattresses

"I just want to convey my appreciation to IPI for coming up with the security view mattresses. We are in the process of placing them in all our segregation areas at the Iowa State Penitentiary. These mattresses make it near to impossible for inmates to hide contraband and they allow staff to conduct searches of inmate's living quarters much easier and quicker. Eventually all of our cells will have these mattresses. Besides, the price is right. Thanks again."

-- John Ault, Warden

February 2008

Sovereign Grace Baptist Church: Church Furniture

"Beautiful finish and craftsmanship."

-- Galen R. Haegele, Pastor

June 2007

Iowa Medical & Classification Center: Furniture

"Everything is beautiful. Far exceeds our expectations."

-- Carol Manternach, Purchasing Agent

February 2007

University of Iowa: Memorial Union Event Center Seating

"Great sales / delivery staff. Great product. Pleasure to work with."

-- Cory Lockwood, Manager, Guest & Event Services

December 2006

Board of Parole: Custom Wood Furnishings

"IPI's quality of their products and customer service is 2nd to none!"

-- Clarence Key, Executive Director

November 2006

Muscatine Co Sheriff: Chemicals, Textiles, Signs, Furniture

"I would like to applaud you and your staff for continued excellence in product availability and customer support... I am proud to say that IPI offers me a "one-vendor" advantage, where I am able to purchase the majority of my facilities needs from one company."

-- R.D. Oppelt, Jail Administrator

May 2005

University of Iowa: Custom Cabinetry

"Thank you very much for the fine job you and your workers did on the renovations in N323. It exceeded my expectations. The quality and craftsmanship were excellent and the detail that was added to the wall cabinets that matched the chair rail and baseboard was a nice touch."

-- Peter Damiano, Director, Health Policy Research Program

November 2003

Seventh Judicial District: Furniture

"...The furniture is not only beautiful, but the quality of workmanship is top rate. These pieces will provide years of pleasurable use. In addition, the cost was very reasonable and you delivered everything on schedule..."

-- Hon. David H. Sivright, Jr., District Judge

July 2003

Des Moines Public Schools: School Furniture

"...In August, three elementary schools were reopened, provided with new furniture from Iowa Prison Industries. Again, the quality is excellent, prices are competitive, and the service was superior. This also allowed us to keep taxpayers' dollars within the state..."

-- Eric Witherspoon, Ph.D., Superintendent

September 2002



# products & services



## Seating

- Office & Task
- Stacking
- Lounge



## School Furnishings

- Desks & Tables
- Seating
- Storage
- Specialty Items



## Clothing & Textiles

- Inmate Apparel
- Bed & Bath
- Dietary Apparel



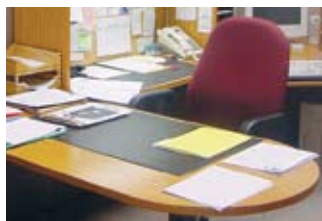
## Signs & Engraving

- Indoor & Outdoor Signs
- ADA Pictograms
- Nameplates & Engraving
- Donor Boards



## CD Imaging / Archiving

- Document Scanning
- Indexing



## Desks & Tables

- Office Systems & Desks
- Conference Tables
- General Use & Computer Tables



## Library Furnishings

- Literature Storage & Display
- Desks & Tables
- Seating



## Jail Furnishings

- Beds & Accessories
- Storage
- Tables, Dining Clusters & Desks
- Seating



## Specialty Products/Services

- US Flags
- Picture Framing
- Awards & Plaques
- Braille Transcription



## Furniture Restoration

- Wood Repair & Restoration
- Reupholstery



## Filing & Storage

- File Cabinets
- Storage Cabinets
- Bookcases



## Church Furnishings

- Pews & Chairs
- Pulpits & Lecterns
- Communion & Offering Tables
- General Furnishings



## Residence Furnishings

- Loft & Bunk Beds
- Desks, Dressers & Wardrobes
- Lounge Furniture



## Printing & Duplicating

- 1-4 Color Printing & Duplicating
- Bindery & Mailing Services
- Envelopes & Business Cards



## Data Entry

- One-Time Projects
- Everyday, Ongoing Tasks



## Modular Systems

- Space Planning & Design
- Delivery & Installation



## Parks & Recreation

- Park Benches & Picnic Tables
- Grills & Trash Receptacles
- Bike Racks
- Piers & Docks
- Prefabricated Cabins



## Cabinets & Countertops

- Wood & Laminate Cabinets
- Laminate & Solid Surface Countertops



## Custom Wood

- Custom Office Furniture
- Hand-Crafted Residential Pieces



## Chemicals & Maintenance

- Green Products
- Floor Care
- Germicidal
- Laundry
- Personal Care
- Restroom Care
- Plastic Bags
- Filters
- Warewash

**For more information on IPI products and services, visit our web site at [www.iaprisonind.com](http://www.iaprisonind.com) or contact your sales representative at 800-670-4537.**



**Iowa Prison Industries**  
A Division of The Department of Corrections



# MISSION STATEMENT



To employ staff and inmates  
who are dedicated to providing:

**Exceptional Service**

**Reasonable Prices**

**Quality Products**

It is this commitment to excellence that will allow our business to remain self-funding, achieve growth, provide more jobs for inmates and staff and assume a national leadership role in correctional industries.

## **Vision**

By ensuring our mission is achieved, we will have assisted the Department of Corrections in protecting the public, staff, and inmate safety through vital work programs that will ensure the offenders' chances of a successful return to society as tax-paying citizens upon their release.



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